

PARTS LIST FOR HOLLOWING SYSTEM

If you have any questions or would like help contact  
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3 PIECES OF  $3/8 \times 1\frac{1}{2}$  FLAT BAR 14 INCHES LONG

1 PIECE  $3/8 \times 1/2$  FLAT BAR 5 INCHES LONG. ADJUST LENGTH TO FIT YOUR LATHE.

2 PIECES  $1/2$  ALL THREAD ROD 10" LONG

1 PIECE  $1/2$  ALL THREAD 5" LONG

10  $1/2$  INCH NUTS

2 SPACERS  $3/4$ " LONG WITH  $1/2$ " HOLE. CAN BE MADE FROM A PIECE OF THICK RUBBER HOSE UP TO 1" DIAMETER THAT HAS A  $1/2$ " OPENING.

HANDLES FOR HOLDING TURNING BARS ARE  $5/8$  THICK X 1.5" WIDE AND 14" LONG. LENGTH CAN VARY TO FIT YOUR TASTE.

2  $1/4$  SET SCREWS PER HANDLE

DRILL  $1/2$ " HOLE IN CENTER OF ONE END AND A  $5/16$ " HOLE IN OTHER END

1 SET IF  $1/2$ " KELTON HOLLOWING TOOLS

1 SET  $5/16$  KELTON HOLLOWING TOOLS

1 HAND MADE ROUND  $3/8$  CUTTER HOLDER MADE FROM SLICE OF 1" BAR STOCK ABOUT  $3/4$  THICK OR YOU CAN ROUND UP A 1" NUT AND MAKE IT FROM THAT. SLOT FOR CUTTER ID CUT WITH HAND FILE.

YOU CAN PURCHASE A VARIETY OF SCRAPERS TO FIT YOUR HAND MADE CUTTER BARS.

CUTTER BARS ARE  $1/2$ " BAR STOCK ABS  $5/8$  BAR STOCK. I DO NOT RECOMMEND THAT YOU MAKE A  $1/2$ " BAR OVER 10" LONG AND THE  $5/8$ " OVER 12" LONG.

Laser holder is made from 2 pieces of  $1/2$ " steel rod and a  $1/4$ " pipe coupling. Laser holder can be turned on lathe and fitted to end of steel rod. Laser is available at dollar store for \$1.

If you buy rather than Make.

Total cost for parts for hollowing system if you make all about \$25.00

Kelton  $1/2$  inch hollowing tools \$46.95 each. Only need 2

Round cutter holder with cutter \$43.40

Cutter only \$6.00 Scrapers about \$16.00 each

Parts for Laser attachment including laser about \$5.00

Parts for steady rest about \$35.00 Hollowing systems cost between \$400 and \$500